IPS offers complete services on Zond 750 Series wind turbines, including comprehensive in-shop repair services and a generator unit exchange program to minimize downtime and crane costs. Our single-source capabilities include electrical and mechanical testing and repair, exclusive rewind technologies, coil manufacturing, and CNC precision-machined parts.

With regional service centers and strategically located warehouses across North America, we can repair, exchange and remanufacture failed units quickly and cost-effectively. No matter which IPS regional service center repairs, replaces or stores your wind power assets, you can count on one standard of excellence for safety, quality and repairs—coast to coast.

IPS now offers gearbox repair and maintenance for Zond wind turbines.
Zond 750
Up-tower field services, in-shop repairs and distribution

**Products and parts sales**
- Generator and gearbox components
- Generator couplings
- Brushes and brush holders
- Grease and oil
- Encoders—hollow and solid shaft
- Shaft grounding rings
- Power slip rings—new or rebuilt
- Bearings—Steel, Insocoat and Ceramic
- Auto-lube systems
- Replacement motors—pitch, yaw, cooling pump and all metric motors
- Complete new pitch shafts
- Electronic boards
- Stator coils up to 15 kV

**In-house CNC precision parts manufacturing**
- Shafts up to 22” and 80” long
- Milling up to 20” x 40” plate
- Drilling and tapping of holes
- Milling of flats and hex parts
- Machining keyways
- Cutting multiple parts and sizes up to 16” diameter
- Digital bore gauges
- CADCAM 3D drawings

**WIND POWER FIELD SERVICE**
- Denver, CO
  - 800.448.0899
- Indiana, PA
  - 800.537.0097
- Lake Benton, MN
  - 507.368.4015
- Portland, OR
  - 800.366.4951
- Shreveport, LA
  - 800.366.6030
- Sweetwater, TX
  - 325.933.4275
- Winnipeg, MB
  - 204.237.6066

**WIND POWER DISTRIBUTION**
- Dassel, MN
  - 320.204.0582

**WIND POWER SERVICE CENTERS**
- Chicago, IL
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- Denver, CO
  - 800.448.0899
- Indiana, PA
  - 800.537.0097
- Litchfield, MN
  - 888.694.6200
- Portland, OR
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**ONE STANDARD FOR SAFETY, QUALITY AND REPAIRS—COAST TO COAST**

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